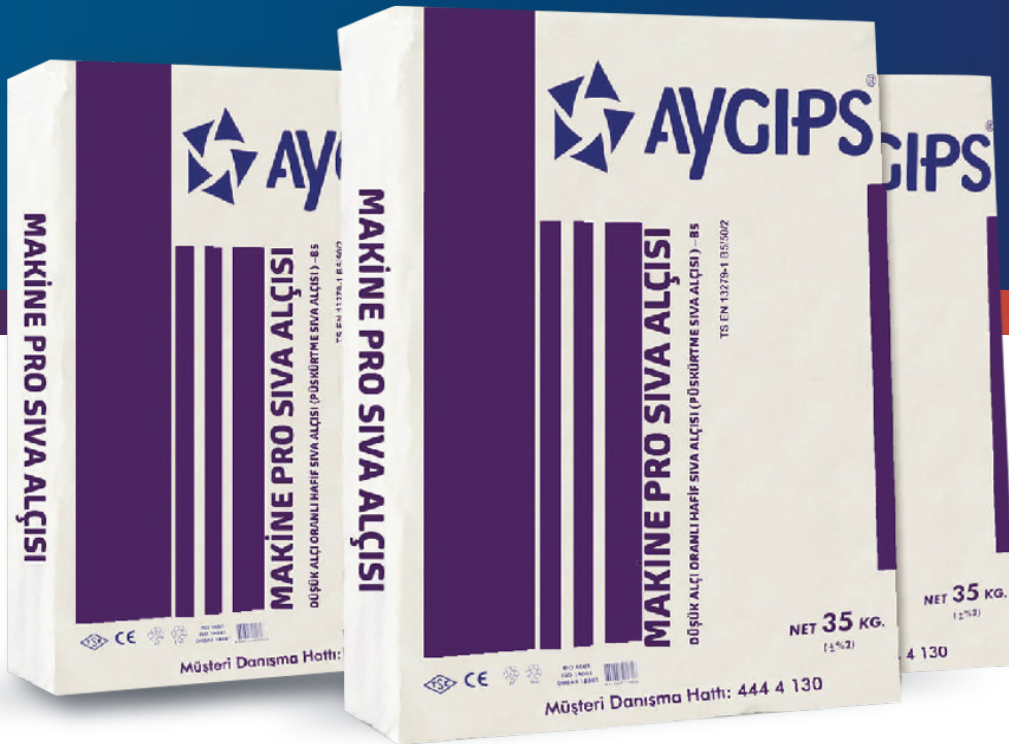




**AYTAŞ**  
ALÇI

# ENVIRONMENTAL PRODUCT DECLARATION



In accordance with ISO 14025:2006 and EN 15804:2012+A2:2019/AC:2021 for

## **AYGIPS Machine Pro Plaster**

Manufactured by AYTAŞ Alçı Enerji Maden ve İnş. San.Tic. A.Ş.

**Programme:** The International EPD® System

**Programme Operator:** EPD International AB

**Local Operator:** EPD Türkiye

**S-P Code:** S-P-08747

**Publication Date:** 2023-10-15

**Validity Date:** 2028-10-14

**Geographical Scope:** Türkiye

An EPD should provide current information and may be updated if conditions change. The stated validity is therefore subject to the continued registration and publication at [www.environdec.com](http://www.environdec.com).



# GENERAL INFORMATION

The International EPD® System EPD International AB Box 210 60 SE-100 31 Stockholm, Sweden  
EPD Türkiye [www.epdturkey.org](http://www.epdturkey.org) [info@epdturkey.org](mailto:info@epdturkey.org) managed and run by SÜRATAM  
[www.suratam.org](http://www.suratam.org) Nef 09 B Blok No:7/15 34415 Kagıthane/Istanbul, Türkiye

ISO standard ISO 21930 and CEN standard EN 15804 serves as the core Product Category Rules (PCR) Product Category Rules (PCR): 2019:14 Version 1.2.5, Construction Products and Construction Services, EN 15804:2012+A2:2019/AC:2021 for Sustainability of Construction Works

PCR review was conducted by: The Technical Committee of the International EPD® System.  
Review chair: Claudia A. Peña, University of Concepción, Chile. The review panel may be contacted via the Secretariat [www.environdec.com/contact](http://www.environdec.com/contact).

Independent third-party verification of the declaration and data, according to ISO 14025:2006, via:  
EPD verification by individual verifier

Third party verifier: Prof. Ing. Vladimír Kočí, Ph.D., MBA LCA Studio Šárecká 5,16000  
Prague 6 - Czech Republic

Approved by: The International EPD® System

Procedure for follow-up of data during EPD validity involves third party verifier:

Yes      No ☒

## Life Cycle Assessment (LCA)

LCA accountability: Metsims Sustainability Consulting

The EPD owner has the sole ownership, liability, and responsibility for the EPD. EPDs within the same product category but registered in different EPD programmes may not be comparable. For two EPDs to be comparable, they must be based on the same PCR (including the same version number) or be based on fully-aligned PCRs or versions of PCRs; cover products with identical functions, technical performances and use (e.g. identical declared/functional units); have equivalent system boundaries and descriptions of data; apply equivalent data quality requirements, methods of data collection, and allocation methods; apply identical cut-off rules and impact assessment methods (including the same version of characterisation factors); have equivalent content declarations; and be valid at the time of comparison.

# ABOUT THE AYTAŞ ALÇI



AYTAŞ Alçı A.Ş. was established in 2007 in Ankara, Bala, wherein the highest quality gypsum stratum is located. Two production plants, namely AYGIPS and AYPAN are located on an overall of open area of 100.000 square meters and closed area of 22.000 square meters. AYGIPS powder gypsum production plant was activated on February, 2008. AYGIPS plant has a capacity of 2200 tones powder gypsum per day. AYPAN production plant was activated on May 2009 and its annual capacity is 25.000.000 square meter plasterboard. AYTAŞ Alçı is acting with the vision to make AYGIPS, AYPAN, AYSIST and OUTWEAR brands most wanted in international market, and to be able to answer constantly changing consumer needs, and to create a respectful brand, which continuously improves in order to comply with rapidly and continuously changing environmental conditions as well as contributes to the widening of usage area of gypsum-based construction materials.

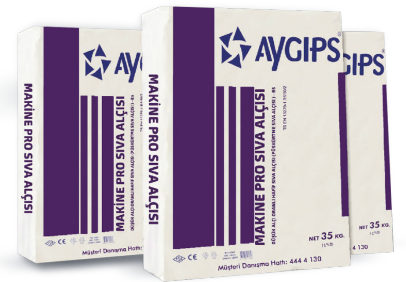
AYTAŞ Alçı is increasing its being well-known not only within Turkey but also in surrounding countries. An overall of 25 countries, such as United Kingdom, Spain, Nigeria, Ukraine, Azerbaijan, Belgium, Bulgaria, Armenia, Georgia, Cyprus, Macedonia, Malta, Sudan, Syria, Russia, Turkmenistan, Jordan, Afghanistan, and Greece, are among the countries, where AYGIPS, AYPAN, OUTWEAR and AYSIST branded products are exported to.

# ABOUT THE PRODUCT

AYGIPS Machine Pro Plaster a perlite gypsum based plaster applied indoors by machine. It is used on brick, concrete, aerated concrete, exposed concrete, pumice and cement based plaster surfaces.

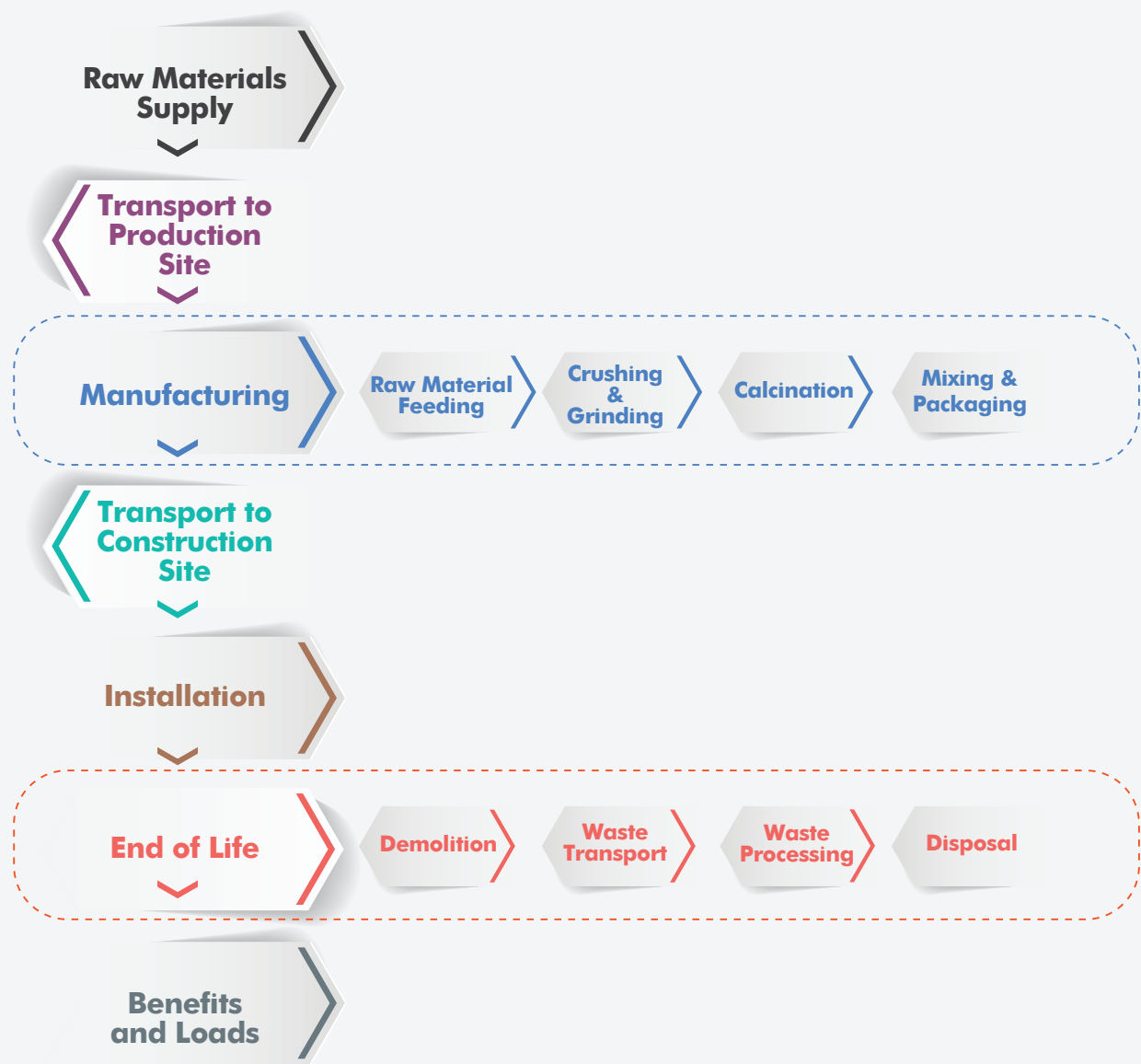
- It forms a smooth surface in one layer.
- It provides more surface plastering with extra filling feature.
- It can be applied by hand mixture in details such as door and window centers.
- Thanks to the length of use, it provides a comfortable and free application.
- It is easy to apply and saves time and labor.
- It has high strength.
- Class A1 is fireproof. Natural air conditioner. Balances the humidity level in the environment.

Technical Specification	
Reference Standart	TS EN 14496
Standart Type	B5 (Applied by spraying)
Specifications	
Physical Form	White Powder
Water-Plaster Ratio	4 lt water to 10 kg plaster
Duration of Use (min)	110-150
Final Setting Time (min)	250-300
Consumption Amount (kg/m <sup>2</sup> )	11.0-12 each 1 cm thick
Compressive Strenth (N/mm <sup>2</sup> )	>2.5 (4x4x16 block)
Flexural Strength (N/mm <sup>2</sup> )	>1.2 (4x4x16 block)
Dry Density (kg/m <sup>3</sup> )	900-1000
Fire Class	A1 According to TS EN 14496



The product UN CPC code is 37410 according to Central Product Classification (CPC) Version 2.1.

# SYSTEM BOUNDARIES & DESCRIPTION



## A1 - RAW MATERIAL SUPPLY

Production starts with raw materials mainly locally sourced, but some transported from other parts of the world. ‘Raw material supply’ includes raw material extraction and pre-treatment processes before production.

## A2 - TRANSPORT

Transport information of the raw materials are provided by the manufacturer. The distances and routes are calculated accordingly.

Transport Mode	Type
Road	Vehicle: Lorry Size Class: >32 metric ton Emission Standard: EURO5 Fuel Type: Diesel
Sea	Vehicle: Container Ship DWT (Load Capacity): 43000 tonnes Fuel Type: Heavy Fuel Oil

## A3 - MANUFACTURING

Gypsum extracted from the gypsum quarry is first crushed in crusher to have smaller particle sizes. Then it is calcined in the kilns and transferred to the gypsum hemi-hydrate silos. Then gypsum hemi-hydrate, filling and additive materials are fed to mixer. The quantities are determined according to the product features. After a homogenous mixture is achieved, it is transferred to packaging stations.

Production processes are given below, respectively.

- Crushing
- Calcination
- Mixing
- Packaging

## A4 - TRANSPORT

Transport of final product to customers are considered and the routes and distances are calculated accordingly. Transport routes were provided by the manufacturer for 2022.

Transport Mode	Type
Road	Vehicle: Lorry Size Class: >32 metric ton Emission Standard: EURO5 Fuel Type: Diesel
Sea	Vehicle: Container Ship DWT (Load Capacity): 43000 tonnes Fuel Type: Heavy Fuel Oil

## A5 - INSTALLATION

For the installation 1 kg of AYGIPS Machine Pro Plaster, it only needs to be mixed with 0.45 L water. Assuming that a 4000W mixer works for 3 minutes for one kilogram of plaster, it is estimated that 0.2 kWh of energy is used in one kilogram of plaster application.

Parameter	Value
Water	0.45 kg
Electricity	0.2 kWh



C1 - DECONSTRUCTION / DEMOLITION

There is no energy use during uninstalation, manpower and some tools are sufficient.

C2 - WASTE TRANSPORT

This step includes the transport of materials after they reach their end-of-life. The average distance was assumed 50 km by truck from demolition site to a waste or recycling area.

Vehicle Type	Value
Vehicle Type	Vehicle: Lorry Size Class: 7.5-16 metric ton Emission Standard: EURO5 Fuel Type: Diesel
Distance	50 km (assumption)

C3 - WASTE PROCESSING

The product is considered to be landfilled without reuse, recovery or recycling. It is classified as ‘nonhazardous waste’ in the European list of waste products. The effects of any treatment process to the demolished waste is included in this stage. It is assumed that no treatment is needed as 100 % of the material goes to a landfill.

C4 – DISPOSAL STAGE

All plasters end up at construction and demolition waste landfills as their final fate and modelled as such in the LCA.

D - BENEFITS

No potential benefits of recycling and re-use were taken into account in the current LCA report. Only the benefit due to the recycling of the packaging has been calculated.



# LCA Information

Declared Unit: **1 kg of AYGIPS Machine Pro Plaster**

Time Representativeness: 2022

Database(s) and LCA Software: Ecoinvent 3.9.1 and SimaPro 9.5

System Boundaries: Cradle to grave. The results of the LCA with the indicators as per EPD requirement are given in the following tables for product manufacture (A1, A2, A3), construction process stage (A4, A5), end of life stage (C1, C2, C3, C4) and benefits and load stage (D).

	Product Stage			Construction Process Stage		Use Stage							End of LifeStage				Benefits and Loads
	Raw Material Supply	Transport	Manufacturing	Transport	Construction Installation	Use	Maintenance	Repair	Replacement	Refurbishment	Operational Energy Use	Operational Water Use	De-construction demolition	Transport	Waste processing	Disposal	Reuse - Recovery - Recycling potential
<b>Module</b>	A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
<b>Modules Declared</b>	X	X	X	X	X	ND	ND	ND	ND	ND	ND	ND	X	X	X	X	X
<b>Geography</b>	GLO	GLO	TR	GLO	GLO	-	-	-	-	-	-	-	GLO	GLO	GLO	GLO	GLO
<b>Specific Data Used</b>	>90%					-	-	-	-	-	-	-	-	-	-	-	-
<b>Variation – Products</b>	0%					-	-	-	-	-	-	-	-	-	-	-	-
<b>Variation – Sites</b>	0%					-	-	-	-	-	-	-	-	-	-	-	-

(X = Module included, ND = Not declared)

The inventory for the LCA study is based on the 2022 production figures. This EPD's system boundary is cradle to grave.

## Allocations

Water consumption, energy consumption and raw material transportation were weighted according to 2022 production figures. In addition, hazardous and non-hazardous waste amounts were also allocated from the 2022 total waste generation.

## Cut-Off Criteria

1% cut-off is applied. Data for elementary flows to and from the product system contributing to a minimum of 99% of the declared environmental impacts have been included.



REACH Regulation

No substances included in the Candidate List of Substances of Very High Concern for authorization under the REACH regulations are present in this product either above the threshold for registration with the European Chemicals Agency or above 0.1% (wt/wt).

LCA Modelling, Calculation and Data Quality

The results of the LCA with the indicators as per EPD requirement are given in the LCA result tables. All energy calculations were obtained using Cumulative Energy Demand (LHV) methodology, while fresh water use is calculated with selected inventory flows in SimaPro according to the PCR. There are no co-product allocations within the LCA study underlying this EPD. The regional energy datasets were used for all energy calculations. Data quality assessment is given below table.

LCA Stages	Data Type
Raw Material Supply	Generic database, plant spesific data
Raw Material Transport	Generic database, plant spesific data
Manufacturing	Generic database, plant spesific data
Product Transport	Generic database, generic data
Demolition	Generic database, scenario and generic data
Waste Transport	Generic database, scenario and generic data
Waste Processing	-
Disposal	Generic database, scenario and generic data
Benefits and Loads	Generic database, scenario and generic data

Content Declarations

Product Composition

Materials Used in the Production of 1 kg AYGIPS Machine Pro Plaster

Product Composition (% in mass)	
Calcium Sulfate	45-50 %
Calcite	50-55%
Perlite	0-5 %
Calcium Hydroxide	<1%
Additives	<1 %

Packaging

1.85 grams polypropylene bag is used for 1 kg product packaging.

# LCA Results

## Information on biogenic carbon content according to EN 15804+A2

Biogenic Carbon Content	Unit	Quantity
Biogenic carbon content in product	kg C	7.82E-05
Biogenic carbon content in packaging	kg C	2.86E-05

## Environmental Impact Category Indicators According to EN 15804 for AYGIPS Machine Pro Plaster

IMPACT CATEGORY	UNIT	A1 – A3	A4	A5	C1	C2	C3	C4	D
<b>GWP – Fossil</b>	kg CO <sub>2</sub> eq	0.111	0.044	0.117	0.059	0.012	0	0.007	-0.002
<b>GWP – Biogenic</b>	kg CO <sub>2</sub> eq	0.001	4.51E-05	0.002	0.001	3.09E-05	0	1.40E-05	4.60E-05
<b>GWP – Luluc</b>	kg CO <sub>2</sub> eq	1.86E-04	2.11E-05	0.001	0.001	5.41E-06	0	3.82E-06	-1.46E-06
<b>GWP – Total</b>	kg CO <sub>2</sub> eq	0.111	0.044	0.120	0.060	0.012	0	0.007	-0.002
<b>ODP</b>	kg CFC-11 eq	4.18E-09	6.67E-10	7.70E-10	3.83E-10	2.55E-10	0	1.81E-10	-1.31E-11
<b>AP</b>	mol H+ eq	4.18E-04	1.55E-04	0.001	4.14E-04	3.65E-05	0	4.70E-05	-8.52E-06
<b>EP – Freshwater</b>	kg P eq	2.46E-05	3.47E-06	0.000	6.64E-05	8.08E-07	0	5.19E-07	-4.12E-07
<b>EP – Marine</b>	kg N eq	9.71E-05	5.16E-05	0.000	6.93E-05	1.25E-05	0	1.80E-05	-1.59E-06
<b>EP – Terrestrial</b>	mol N eq	1.08E-03	5.47E-04	1.25E-03	6.23E-04	1.32E-04	0	1.93E-04	-1.63E-05
<b>POCP</b>	kg NMVOC	3.73E-04	2.20E-04	3.65E-04	1.82E-04	5.47E-05	0	6.73E-05	-7.20E-06
<b>ADPE</b>	kg Sb eq	1.60E-07	1.15E-07	1.25E-07	6.20E-08	3.74E-08	0	8.66E-09	-8.46E-09
<b>ADPF</b>	MJ	1.56	0.621	1.21	0.604	0.165	0	0.155	-0.07
<b>WDP</b>	m <sup>3</sup> depriv.	0.02	0.003	0.084	0.032	0.001	0	0.007	-0.002
<b>PM</b>	disease inc.	4.92E-09	3.31E-09	3.66E-09	1.82E-09	6.52E-10	0	1.00E-09	-8.38E-11
<b>IR</b>	kBq U-235 eq	0.002	5.70E-04	1.01E-03	4.77E-04	2.67E-04	0	9.84E-05	-1.73E-04
<b>ETP – FW</b>	CTUe	0.258	0.364	0.152	0.075	0.089	0	0.076	-0.003
<b>HTTP – C</b>	CTUh	2.85E-11	1.84E-11	2.54E-11	1.24E-11	4.91E-12	0	2.65E-12	-6.68E-13
<b>HTTP – NC</b>	CTUh	8.19E-10	5.99E-10	1.09E-09	5.39E-10	1.44E-10	0	7.53E-11	-1.60E-11
<b>SQP</b>	Pt	0.376	0.627	0.119	0.059	0.085	0	0.308	-0.009
<b>Acronyms</b>	GWP-total: Climate change, GWP-fossil: Climate change- fossil, GWP-biogenic: Climate change - biogenic, GWP-luluc: Climate change - land use and transformation, ODP: Ozone layer depletion, AP: Acidification terrestrial and freshwater, EP-freshwater: Eutrophication freshwater, EP-marine: Eutrophication marine, EP-terrestrial: Eutrophication terrestrial, POCP: Photochemical oxidation, ADPE: Abiotic depletion - elements, ADPF: Abiotic depletion - fossil resources, WDP: Water scarcity, PM: Respiratory inorganics - particulate matter, IR: Ionising radiation, ETP-FW: Ecotoxicity freshwater, HTP-c: Cancer human health effects, HTP-nc: Non-cancer human health effects, SQP: Land use related impacts, soil quality.								
<b>Legend</b>	A1: Raw Material Supply, A2: Transport, A3: Manufacturing, C1: De-Construction, C2: Waste Transport, C3: Waste Processing, C4: Disposal, D: Benefits and Loads Beyond the System Boundary.								
<b>Disclaimer 1</b>	This impact category deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator.								
<b>Disclaimer 2</b>	The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator.								

## Additional Mandatory and Voluntary Impact Category Indicators for AYGIPS Machine Pro Plaster

### Climate impact

INDICATOR	UNIT	A1 – A3	A4	A5	C1	C2	C3	C4	D
<b>*GHG–GWP</b>	kg CO <sub>2</sub> eq	0.107	0.043	0.118	0.059	0.012	0	0.006	-0.002

GHG-GWP = Global Warming Potential total excl. biogenic carbon following IPCC AR5 methodology

\* The indicator includes all greenhouse gases included in GWP-total but excludes biogenic carbon dioxide uptake and emissions and biogenic carbon stored in the product. This indicator is thus equal to the GWP indicator originally defined in EN 15804:2012+A1:2013

LEGEND = A1: Raw Material Supply, A2: Transport, A3: Manufacturing, A4: Transport, A5: Construction, C1: Deconstruction / demolition, C2: Transport, C3: Waste Processing, C4: Disposal, D: Benefits and Loads Beyond the System Boundary

Resource Use Indicators for AYGIPS Machine Pro Plaster

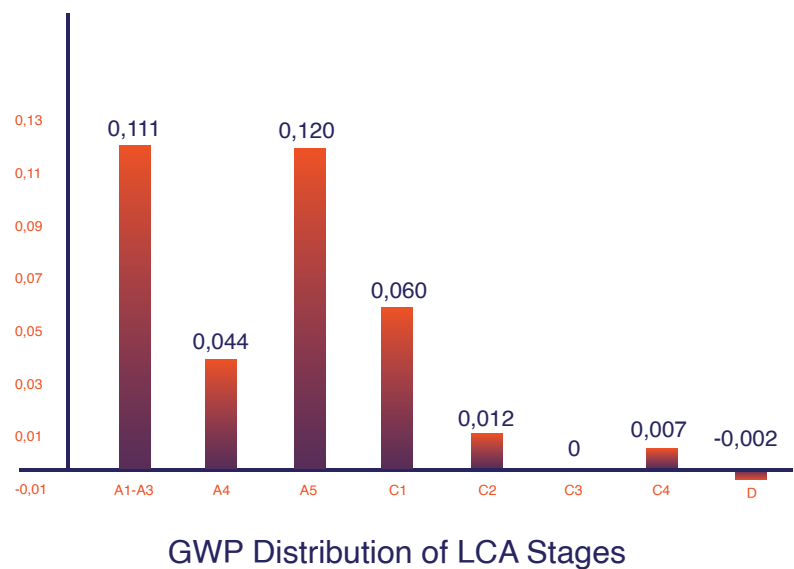
Resource use									
IMPACT CATEGORY	UNIT	A1 – A3	A4	A5	C1	C2	C3	C4	D
PERE	MJ	0.112	0.008	0.401	0.200	0.003	0	0.001	-0.003
PERM	MJ	0	0	0	0	0	0	0	0
PERT	MJ	0.112	0.008	0.401	0.200	0.003	0	0.001	-0.003
PENRE	MJ	1.51	0.621	1.21	0.200	0.165	0	0.155	-0.07
PENRM	MJ	0	0	0	0	0	0	0	0
PENRT	MJ	1.51	0.621	1.21	0.200	0.165	0	0.155	-0.073
SM	kg	0	0	0	0	0	0	0	0
RSF	MJ	0	0	0	0	0	0	0	0
NRSF	MJ	0	0	0	0	0	0	0	0
FW	m³	4.10E-04	1.27E-04	1.01E-03	2.44E-04	2.58E-05	0	1.65E-04	-6.35E-06
Acronyms	PERE: Use of renewable primary energy excluding resources used as raw materials, PERM: Use of renewable primary energy resources used as raw materials, PERT: Total use of renewable primary energy, PENRE: Use of non-renewable primary energy excluding resources used as raw materials, PENRM: Use of non-renewable primary energy resources used as raw materials, PENRT: Total use of non-renewable primary energy, SM: Secondary material, RSF: Renewable secondary fuels, NRSF: Non-renewable secondary fuels, FW: Net use of fresh water.								

Output Flow Indicators for AYGIPS Machine Pro Plaster

Waste & Output Flows									
IMPACT CATEGORY	UNIT	A1 – A3	A4	A5	C1	C2	C3	C4	D
HWD	kg	2.67E-06	0	0	0	0	0	0	0
NHWD	kg	3.39E-07	0	0	0	0	0	0	0
RWD	kg	0	0	0	0	0	0	0	0
CRU	kg	0	0	0	0	0	0	0	0
MFR	kg	0	0	0	0	0	0	0	0
MER	kg	0	0	0	0	0	0	0	0
EE (Electrical)	MJ	0	0	0	0	0	0	0	0
EE (Thermal)	MJ	0	0	0	0	0	0	0	0
Acronyms	HWD: Hazardous waste disposed, NHWD: Non-hazardous waste disposed, RWD: Radioactive waste disposed, CRU: Components for reuse, MFR: Material for recycling, MER: Materials for energy recovery, EE (Electrical): Exported energy electrical, EE (Thermal): Exported energy, Thermal.								

Interpretation

It is seen that the greatest impact on the global warming potential comes from the A5-installation phase. The main reason for this is the using mixer to mixing plaster and water. The biggest impact from the plaster itself is due to the raw material and manufacturing stage.



# References

GPI/ General Programme Instructions of the International EPD® System. Version 4.0. EN ISO 9001/ Quality Management Systems - Requirements EN ISO 14001/ Environmental Management Systems - Requirements

EN ISO 50001/ Energy Management Systems - Requirements ISO 14020:2000/ Environmental Labels and Declarations - General principles

EN 15804:2012+A2:2019/ Sustainability of construction works - Environmental Product Declarations - Core rules for the product category of construction products

ISO 14025/ DIN EN ISO 14025:2009-11: Environmental labels and declarations - Type III environmental declarations - Principles and procedures

ISO 14040/44/ DIN EN ISO 14040:2006-10, Environmental management - Life cycle assessment - Principles and framework (ISO14040:2006) and Requirements and guidelines (ISO 14044:2006) PCR 2019:14 Construction products (EN 15804:A2) (1.2.5) prepared by IVL Swedish Environmental Research Institute, EPD International Secretariat, date 2022-11-01.

The International EPD® System/ The International EPD® System is a programme for type III environmental declarations, maintaining a system to verify and register EPD®s as well as keeping a library of EPD®s and PCRs in accordance with ISO 14025. [www.environdec.com](http://www.environdec.com)

**Ecoinvent** / Ecoinvent Centre, [www.ecoinvent.org](http://www.ecoinvent.org)

**SimaPro** / SimaPro LCA Software, Pré Consultants, the Netherlands, [www.pre-sustainability.com](http://www.pre-sustainability.com)

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